

## Construction

Energy saving variable speed circulating pump driven by a permanent magnet synchronous motor (pm) controlled by on board inverter. Bronze pump casing.

## Applications

Hot sanitary water systems.

## Operating conditions

- Liquid temperature from $+2^{\circ} \mathrm{C}$ to $+95^{\circ} \mathrm{C}$
- Ambient temperature from $+2^{\circ} \mathrm{C}$ to $+40^{\circ} \mathrm{C}$
- Maximum working pressure: 10 bar
- Storage: $-20^{\circ} \mathrm{C} /+70^{\circ} \mathrm{C}$ UR $95 \%$ a $40^{\circ} \mathrm{C}$
- Certifications: in conformity with CE requirements
- Sound pressure $\leq 43 \mathrm{~dB}(\mathrm{~A})$.
- Minimum suction pressure: 0,6 bar at $95^{\circ} \mathrm{C}$
- EMC according to: EN 55014-1, EN 55014-2, EN 61000-3-2, EN 61000-3-3.
- Threated ports ISO 228: G 1, G 1 1/4, G 1 1/2.


## Motor

Synchronous motor with permanent magnets.

- Motor: variable speed
- Standard voltage: single-phase 230 V (-10\%;+6\%)
- Frequency: 50 Hz
- Protection: IP 44
- Insulation class: H
- Class II appliance
- Overload protection (jammed rotor):

1) automatic protection with electronic rotor release
2) overload thermal protector

- Cable: phases and neutral
- Constructed in accordance with: EN 60335-1, EN 60335-2-51.


## Special features on request

Brass unions.

## Features

## Energy saving

NCES is an high energy efficiency product : $80 \%$ of energy saving compared to a traditional circulating pump.

## Compact design

The space saving NCES facilitate the installation in the smaller systems.
Easy to install and to adjust
Installing the NCES is considerably simplified by the quick setting and power installation plug. The adjustment is simple and intuitive thanks to the ability to be able to select the optimum working point or mode via a simple LED indicator and switch.

Reliability
NCES features the patented self-cleaning square chamber design, which eliminates any possibility of rotor blockage.

## Easy use

Patented


Escape routes for impurities inside the rotor chamber

Two reference curves (positions 1 and 2); maximum head curve (Max) and minimum head curve (Min).
Selection of the optimum working point.

Display

- GREEN led: regular operation.
- Blinking GREEN led : adjustment of working point.
- RED led: possible fault (ex. locked rotor).


Selector
To modify the pump performances (head) rotate the selector according to the following table:

## Chosing the optimal working point

- Position (Min): head from $0,3 \mathrm{~m}$ to $1.000 \mathrm{l} / \mathrm{h}$.
- Position (1): head from 0,63 m to $1.000 \mathrm{l} / \mathrm{h}$.
- Position (2): head from $1,8 \mathrm{~m}$ to $1.000 \mathrm{l} / \mathrm{h}$.
- Position (Max): head from 3 m to $1.000 \mathrm{l} / \mathrm{h}$.


## Characteristic curves



## Materials

| Component | Pos. | Material |
| :--- | :---: | :--- |
| Pump casing | 1 | Brass |
| Impeller | 2 | Composite |
| Shaft | 3 | Ceramic |
| Bearings | 4 | Carbon |
| Thrust bearing | 5 | Ceramic |
| Rotor | 6 | Composite / Ferrite |
| Winding | 7 | Copper wire |
| Electronic card | 8 | - |
| Gasket | 9 | EPDM |



## Dimensions and weights



| TYPE | DN | 230 V |  | P1 |  | $\begin{gathered} \mathrm{mm} \\ \mathrm{~A} \end{gathered}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A max | A min | W max | W min |  |  |
| NCES 15-40/130 | G 1 | 0,41 | 0,08 | 48 | 8 | 130 | 2,15 |
| NCES 20-40/130 | G $11 / 4$ | 0,41 | 0,08 | 48 | 8 | 130 | 2,25 |
| NCES 25-40/130 | G $11 / 2$ | 0,41 | 0,08 | 48 | 8 | 130 | 2,35 |

Unions (on request)

|  |  |  |  |
| :---: | :---: | :---: | :---: |
| TYPE |  | DN | DN1 |
| KIT G 1 - G 1/2 | (NCES 15..) | G 1 | G 1/2 |
| KIT G $11 / 4$ - G $3 / 4$ | (NCES 20..) | G $11 / 4$ | G 3/4 |
| KIT G 1 1/2-G 1 | (NCES 25..) | G $11 / 2$ | G 1 |

## Examples of installations

Installation


Terminal box arrangement (on request)


